



Dart Aerospace Ltd.
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D5359-041

Job Sheet 168637-A



Part No: D5359-041

Job Qty: 4 ea

Part Name: Strut Assembly, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/22/17

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2,3 IPP Rev: A RQ 16.03.23 Verified by: DD IPP REV:B 17.01.20 AS PER REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
170	QC	4 pcs		11/21/17	0.00	0.00	QC3		FF
180	Small Fab	4 pcs		11/21/17	0.00	3.15	Small Fab		FF
190	Mill Conv	4 pcs		11/21/17	0.00	4.57	Mill Conv 1		JL 18-01-11
200	QC	4 pcs		11/21/17	0.00	0.00	QC5		JL 18-1-6
210	Small Fab	4 pcs		11/22/17	0.00	3.15	Small Fab		FF
220	QC	4 pcs		11/22/17	0.00	0.00	QC5		FF
230	Packaging	4 pcs		11/22/17	0.00	0.00	Packaging3	ST370	FEB 27 2018
240	QC21-SA	4 Ea		11/22/17	0.00	0.00	QC21		21 FEB 28 2018

Part Op 180 - 1- ASSEMBLE INSERT IN TUBE AS PER DWG ***DO NOT INSTALL CLEVIS***
Descriptions: 190 - 1- DRILL WITNESS HOLES TRUE BOTH WALLSW AS PER DWG, SHEET 2, DETAIL A AND VIEW B-B 2- DEBURR
210 - ASSEMBLE CLEVIS AND NUT AS PER DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
180-Small Fab	AN3CH11A FM137847.808	8	16	0	0
	AN3CH12A FM136412	8	20	0	0
	D5359-3 B165813 ④	8	4	0	0
	MS21043-3 FM136181-2	16	683	0	0
	NAS1149C0363R FM138326-15	40	161	0	0
210-Small Fab	D2690-6 SO12261	8	104	0	0
	D5359-5 SO14965	4	2	0	0
	D5359-7 SO24686	4	5	0	0
	315 MS17984-C405 SO00549②	4	6	0	0
	MS17984-C608 SO11934	4	10	0	0
	551 NAS509-6C FM129913 ⑦	8	7	0	0
				2 SO04686 2 SO20126	

Part Specifications

Specifications could not be found.

D 5359-5 : SO19965

D 5359-7 : SO04686 ②
SO20126 ②

Plex 11/23/17 10:24 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S012918

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Strut Assembly, LH/RH

PART NO: D5359-041
Revision:
Operation: QC
Change No:

Mfg Date: 11/23/17
Job No: 168637-A

